

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:** Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-005009**Date Inspected:** 13-Dec-2008**Project Name:** SAS Superstructure**OSM Arrival Time:** 1430**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 2200**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Hu Gui Hua**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Assembly**Summary of Items Observed:**

On this date, Caltrans Office of Structure Materials (OSM) Quality Assurance Inspector (QA) Aaron Wintrich was present at jobsite in Zhenhua Port Machinery Company (ZPMC) facility on Changxing island, China for the purpose of observing and monitoring the fabrication of the SAS Superstructure.

Location: Bay 4 and 7

Magnetic Partical Testing

The Quality Assurance Inspector performed 10% random magnetic particle testing verification on tower diaphragm assemblies and OBG floor assemblies listed on ZPMC's NDT document 001465 and 001634. See Caltrans report TL-6028 Magnetic Particle Test Report, dated Dec. 13, 2008 for additional information.

Summary of Conversations:

No significant conversations were made on this shift.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Ryan Smith, (858) 232-6799, who represents the Office of Structural Materials for your project.

WELDING INSPECTION REPORT

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Inspected By: Wintrich,Aaron

Quality Assurance Inspector

Reviewed By: Cuellar,Robert

QA Reviewer